TI NewAMT

Before you start

- · The vehicle manufacturer's specifications and instructions must be observed at all times.
- The vehicle battery should be disconnected from the vehicle before starting work.
- Do not start the repair until you have read and understood this information in full.

Note

No programming or calibration is required to install the NewAMT repair kit (lower part).

Dismounting

- Disconnect the compressed air connections and electrical connections of the control unit (ECU) Remove any existing cable ties on the gearbox actuator
- · Dismantle the gearbox actuator
- Warning: Carefully lift the gearbox actuator upwards to unhook the piston from the guide





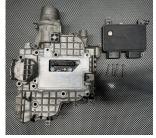


Dismantle the control unit (ECU)

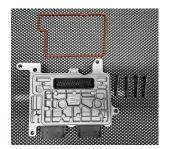
- Loosen and remove the screws of the control unit of the existing gearbox actuator Carefully lift off the control unit and disconnect it from the plug connection
- Remove the old ECU seal and clean the sealing surfaces
- Remove the protective cap from the remagermany gearbox actuator and remove the seal
- Apply silicone grease to the new seal and insert it
- Mount the control unit on the rema.germany gear plate and tighten the screws to 14.5 +
 1.5 Nm













Installation

- On the rema.germany gearbox actuator: Pull out the piston (1) slightly if necessary. Position the shift rod (2) according to the position of the driver on the gearbox.
- Fitting the rema.germany gearbox actuator
- Warning: Carefully position the gearbox actuator from above and hook the piston into the guide
- Connect the compressed air connections and electrical connections of the control unit (ECU)
- · Reconnect cables and pipes
- Work complete!







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